

## Micro and nano fabrication processes for Energy Harvesting

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Energy Harvesting Network MEMS/NEMS Energy Harvesting – 3<sup>rd</sup> December 2011

www.cranfield.ac.uk

#### Introduction



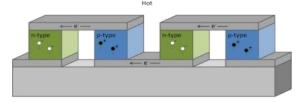
- Potential Energy Harvesting Structures
- Realising micro and nano structures
- Subtractive
- Additive
- Future potentials



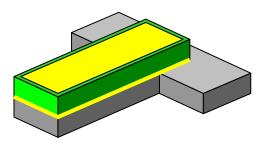
#### Energy Harvesting Structures

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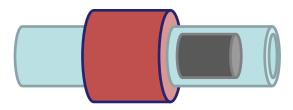
- Piezoelectric
- Pyroelectric
- Thermoelectric
- Induction



Thermoelectric: paired p and n type semiconductors



Piezoelectric: vibrating structures



Induction: magnet-coil interaction

#### Energy Harvesting Structures





Moving beyond pick and place of discrete elements

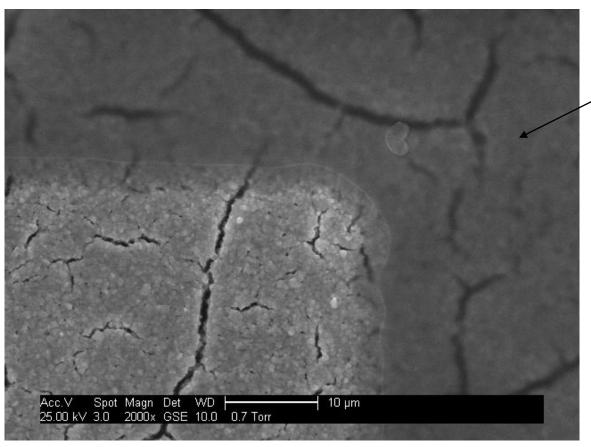


Surface structured devices



#### Structuring Etching



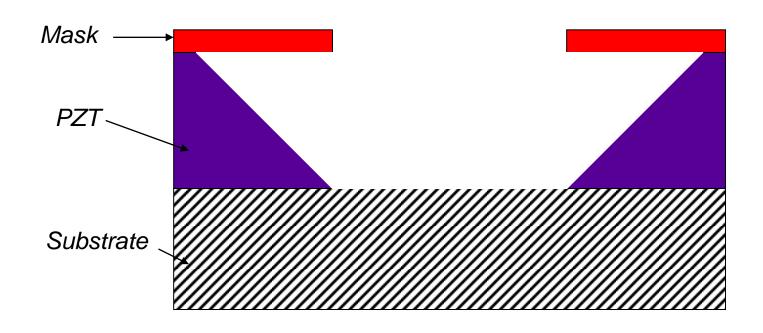


Photoresist mask

PZT wet etchant HF (0.5 vol%) , HCl (4.5 vol%),  $H_2$ O (95 vol%) at 60°C

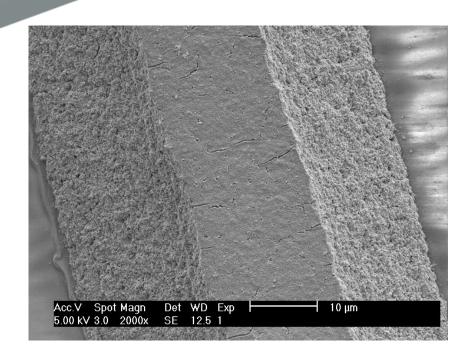
#### Structuring Etching

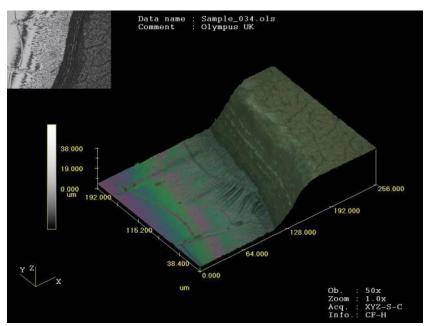




## Structuring Etching



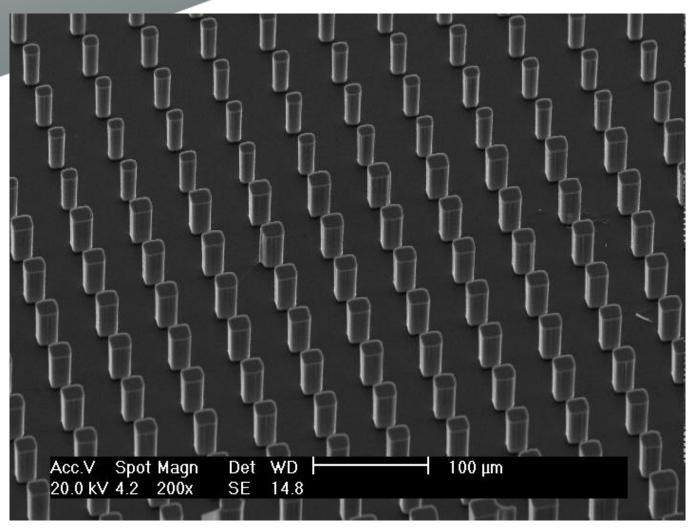




22µm thick PZT film

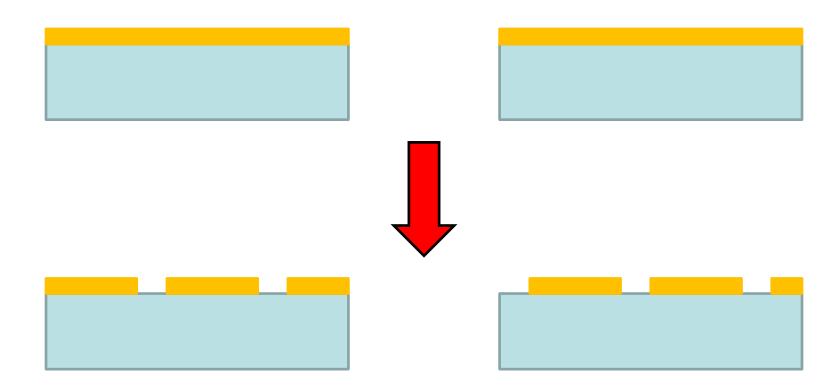
Wet etching of PZT thick films (4.5 vol% HCl: 0.5 vol% HF: 95 vol%  $H_2O$ )



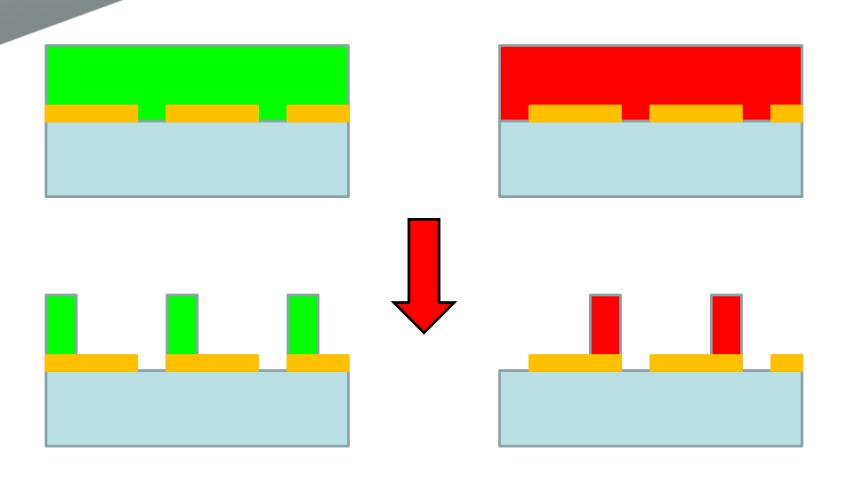


Increase thermopile density → increase voltage

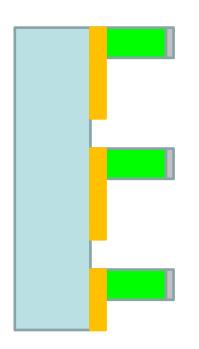


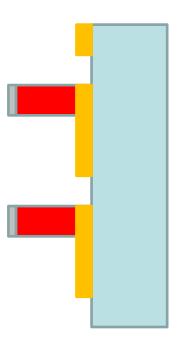




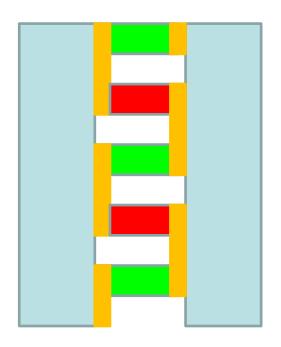








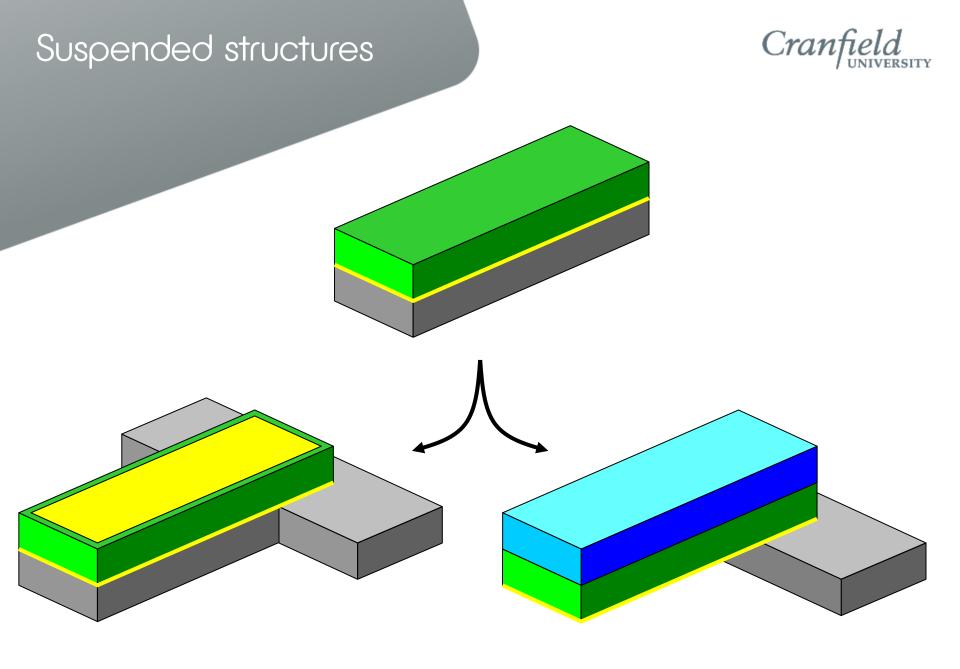






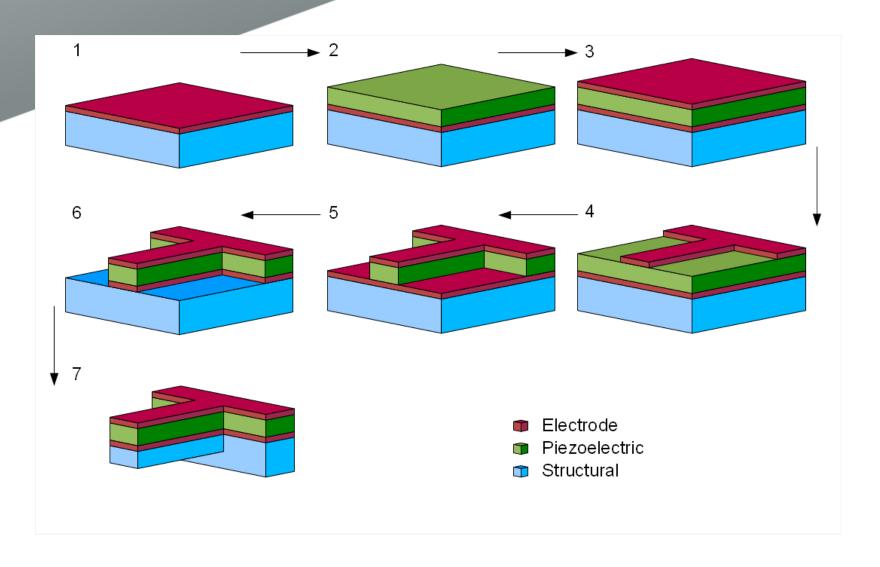
Suspended structures





#### Suspended structures



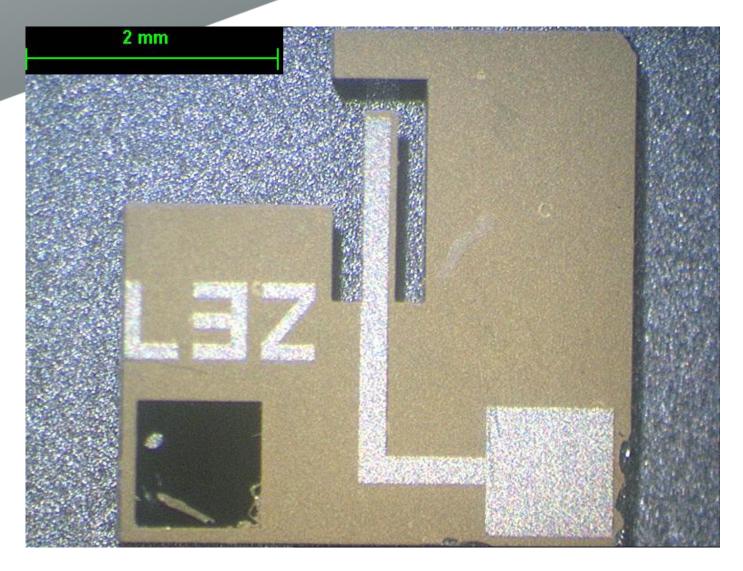


# Cranfield Suspended structures

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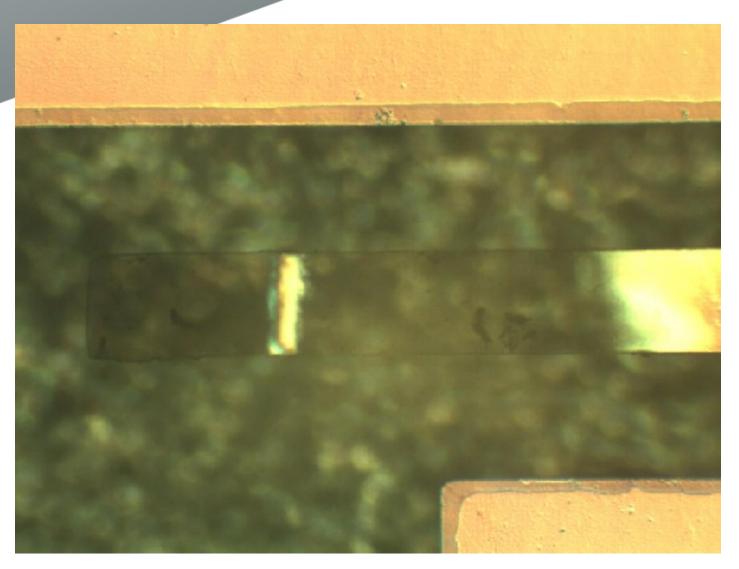
#### Micro-cantilever structure Piezoelectric





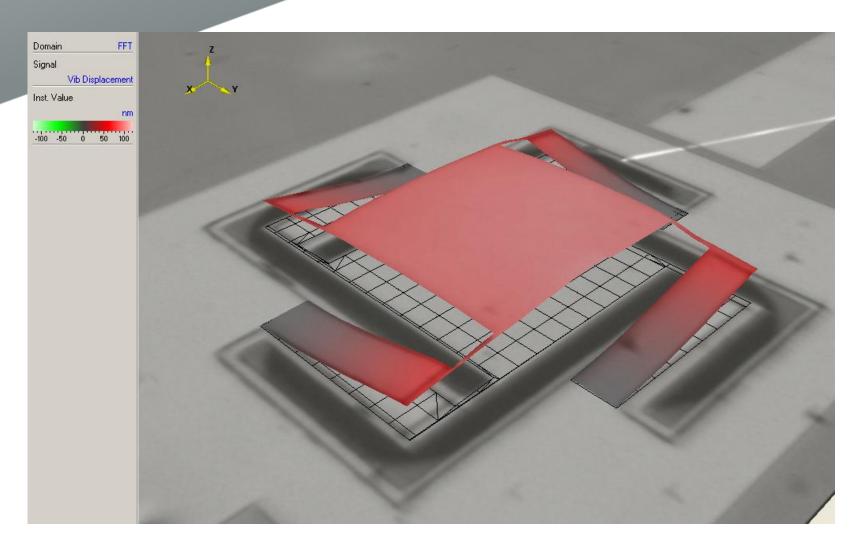
#### Micro-cantilever structure Piezoelectric





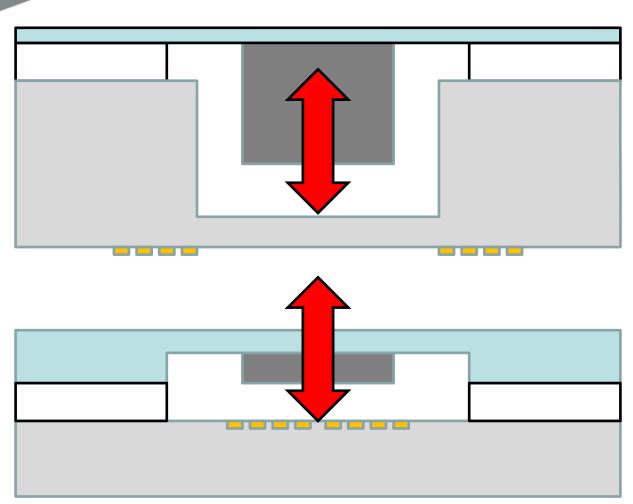
#### Micro-cantilever structure Piezoelectric





## Micro-cantilever structure Induction





#### Energy Harvesting Structures





Moving beyond pick and place of discrete elements

#### Energy Harvesting Structures

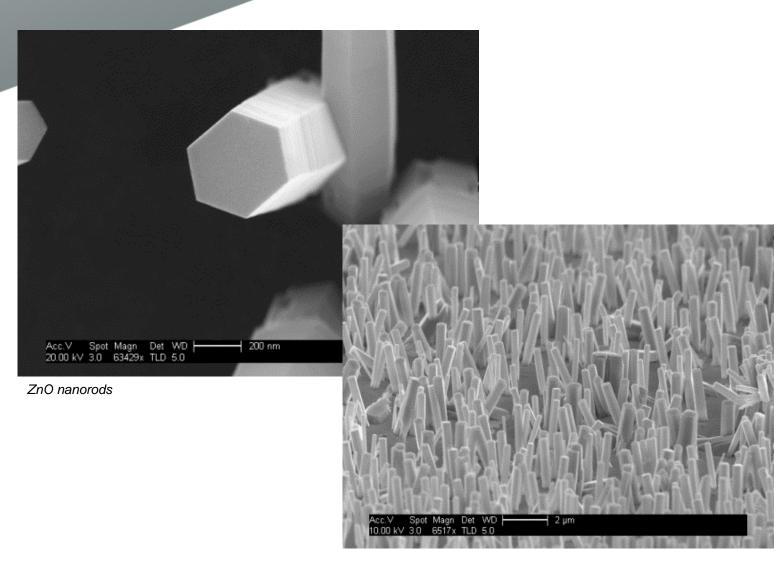




Moving towards pick and place of discrete elements

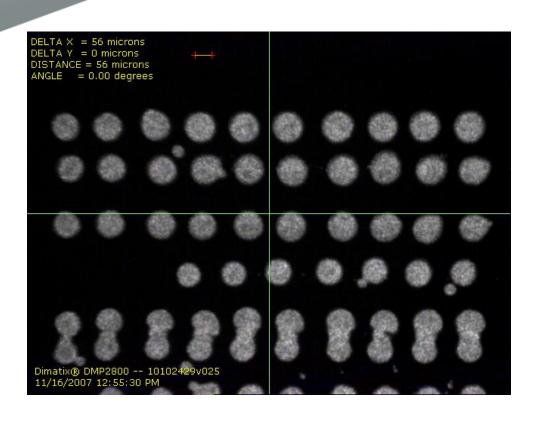
# Structures Direct growth

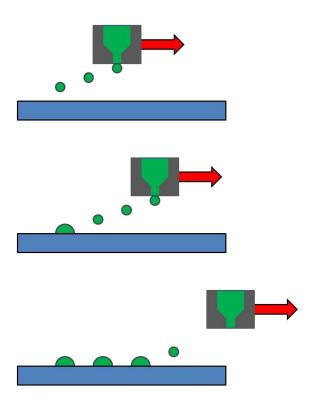




#### Structures Ink Jet

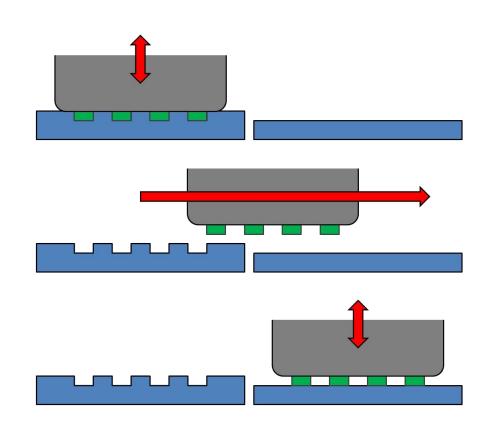






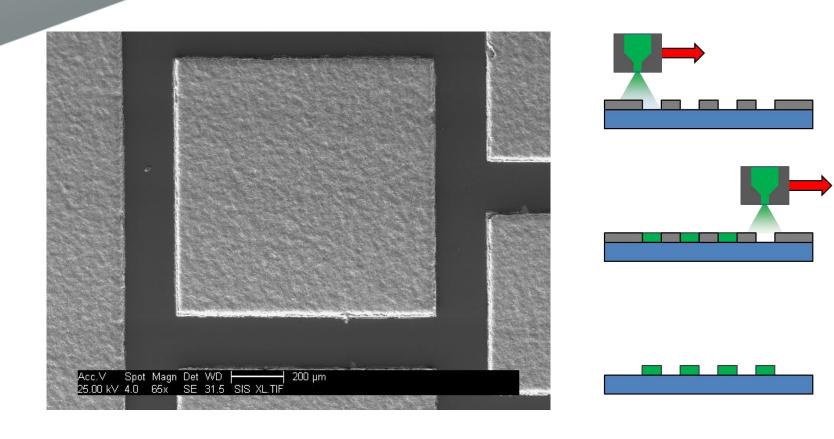
# Structures Pad printing





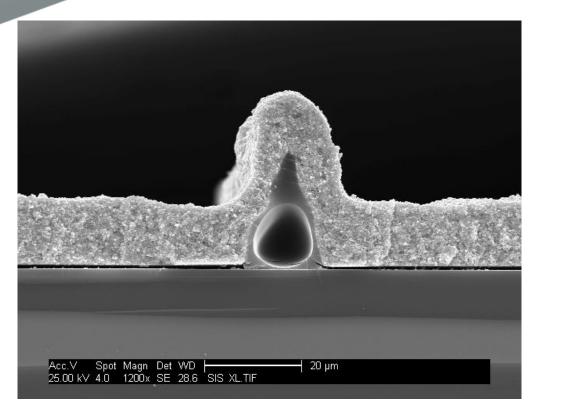
#### Structures Micro moulding

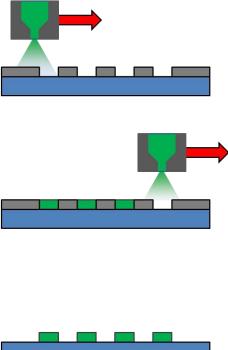




# Structures Micro moulding







#### Summary



- Potential Energy Harvesting Structures
- Surface structures
- Suspended structures
- Additive & beyond 2D



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Professor Robert Dorey

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